# PRISM 500 Programmable XYZ Coating System

The PRISM 500 is a high performance coating system with programmable X-Y-Z motion and positioning for USI's proprietary nozzle-less ultrasonic spray head technology. The system delivers a thin, uniform application of a wide variety of coatings more precisely than other coating application techniques. This flexible and highly configurable platform is ideal for both R&D and production operations.

## Features & Benefits

#### Proprietary ultrasonic spray technology

- Thin, defect free coating application
- Thickness down to sub-micron
- 95-99% transfer efficiency

#### Fully programmable X-Y-Z platform

- Precision ball screw actuators
- Configurable for specific requirements
- Fully integrated Windows 7 GUI
- State-of-the-art Ethernet based motion and I/O controllers

## Markets

- Display
- Fuel Cell
- Semiconductor Packaging
- Electronics Assembly
- Solar
- Medical

### **Options**

- Batch or in-line conveyor configuration
- Up to two PMP liquid delivery systems to supply two coating heads
- PMP-200 with stirring and recirculation
- Integrated liquid stirring or agitation
- Substrate heater with vacuum
- 90-degree pneumatic head rotation
- 4th axis (head rotate)
- Active HEPA filter



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# **Nozzle-less Ultrasonic Spray Head Technology**

USI's core technology consists of proprietary nozzle-less ultrasonic spray head technology for the thin, uniform application of a variety of low viscosity materials. The sprav head consists of an ultrasonic transducer with a spray-forming tip, an ultrasonic generator, an external liquid applicator, and air directors. Spray is produced with ultrasonic energy and shaped with low pressure air for a more precise and controlled coating application.

#### PRISM 500 Coating System Specifications

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Coating Technology	Ultra-Spray CAT Head Assembly - Ultrasonic frequency - 35 kHz, 45 kHz or 60 kHz - Ultrasonic generator - Electronic controls for liquid flow - Electronic controls for air flow - Single or tandem head operation	Programming	- Teach mode with laser pointer - Barcode (optional)
		Control System	- Windows 7 Graphical User Interface - Ethernet based motion and I/O controllers
Application Area (X,Y, Z)	- 500x500x100 mm (19.7x19.7x4 in) range of motion - 490x420x100 mm (19x16.5x4 in) coating area	Liquid Delivery	Precision Metering Pump (PMP) - 100 ml capacity (85 ml w/ stir option) - 590 ml coating reservoir (option) - Servo motor drive - Automatic pump refill (option) - Liquid stirring option for suspended materials - Dual PMP option for continuous operation
Gantry Mechanism (X,Y)	- Precision ball screw actuators - Brushless servo motor drive		
Z-Axis	- Lead screw actuator - Stepper motor drive - 100 mm travel & clearance above substrate	Standards	- CE - SMEMA - NFPA 79
Θ Motion (optional)	- 90-degree pneumatic rotate - 0, 90, 180, and 270-degree rotation, stepper motor	Footprint	189 x 96 x 96 cm (74 x 38 x 38 in)
Positioning Resolution	0.025 mm (0.001 in)	Weight	422 kg (930 lbs)
Positioning Accuracy	+/- 0.05 mm (0.002 in)	Power Requirements	- 200/220 VAC, 50/60 Hz, 2KVA, single phase - Voltage +/- 10% maximum variation
Gantry Speed (X-Y)	- 400 mm/sec (15.5 in/sec) maximum - 100 - 250 mm/sec - typical process	Pneumatic Requirements	<ul> <li>Clean, dry compressed air at 5.5 bar (80 psi)</li> <li>(a) 142 l/min (5 SCFM)</li> <li>2,850 l/min (100 SCFM) exhaust in a 127 mm (5 in) duct</li> <li>Compressed nitrogen at 5.5 bar (80 [psi)</li> </ul>
Conveyor (optional)	<ul> <li>91 cm (36 in) pin chain conveyor, front fixed rail</li> <li>51-393 mm (2-15.5 in) board width</li> <li>813-965 mm (32-38 in) height</li> <li>Clearance: 100 mm above &amp; 100 mm below pins</li> <li>Dual pneumatic substrate stops</li> <li>Width adjust</li> <li>SMEMA handshaking</li> </ul>		



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Ultrasonic Transducer

> Flow Control Valve

Spray-Forming Tip